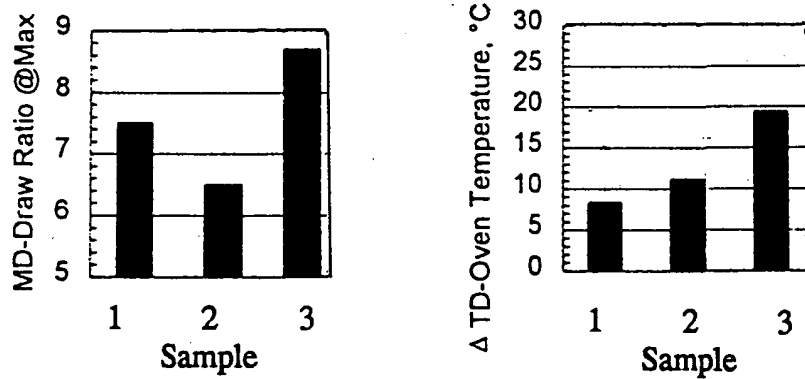


Figure 1: Tenter Orientation Process



**Figure 2 - MDO Draw Ratios and
Difference in TDO Oven Temperatures
from Standard Temperatures in Table 1 and
Lowest Temperature Reached before Web Breakage**